

COLTECH R 350

TECHNICAL DATA SHEET
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Rigid Epoxy Insulating Resin

Product description

COLTECH R 350 is a two component, solvent free, rigid, epoxy electro-insulating resin. It provides excellent durability, chemical resistance properties with minimum shrinkage.

Cures by reaction (cross linking) of the two components at room temperature.

Uses

The COLTECH R 350 is a specialized rigid epoxy electro-insulating resin for:

- production of low and medium voltage transformers
- production of low and medium voltage capacitors
- Covering / Copyright protection of electronic circuits

Also used for filling and casting applications.

Advantages

- Shore D 50-60
- Cold curing
- Good adhesion to metal and different plastics
- Excellent hydrolytic stability
- Low exothermic reaction temperature
- Minimum shrinkage
- High impact strength
- Chemical and hydrocarbon resistant
- Over 10 years of positive feedback worldwide.

Consumption

1,4 kg / liter

Colors

The COLTECH R 350 is supplied in black.
Other colors may be supplied on demand.

Technical Data *

PROPERTY	RESULTS	TEST METHOD
Composition	Epoxy Resin + Hardener. Solvent free.	
Mixing Ratio	A : B = 100 : 30 by weight	
Hardness (Shore D Scale)	60 + 5	ASTM D 2240
Solids Content	100 %	CALCULATED
Temperature strength	80°C (Fully cured)	IN HOUSE LAB
Low Temperature Brittleness	-40° C (Fully cured)	IN HOUSE LAB
Pot Life	45 minutes	Conditions: 20°C, 50%RH
Tack Free Time	3 hours	
Initial Curing Time	24 hours	
Final Curing time	7 days	

Chemical Properties

Water	+	Hydrochloric acid 5%	+
Potassium hydroxide 5%	+	Unleaded fuel	+
Sodium hydroxide 5%	+	Diesel fuel	+
Salt water 20%	+	Xylene	+
Domestic Detergents	+	DMSO	-
Sulfuric acid 5%	+	N-Methyl pyrrolidone	-
{+ stable, - unstable, ± stable for a short period.}			

Application

Cast Housing Preparation

Before casting / filling check that housings or moulds are free of moisture (Maximum surface moisture content should not exceed 4%).

Mixing

Stir COLTECH R 350 Component A well before using. Stir COLTECH R 350 Component B well before using.

COLTECH R 350 Component A and Component B should be mixed by low speed mechanical stirrer, according to the indicated mixing ratio in this technical data sheet, for about 3 min if applied manually. Both parts (Component A and Component B) have to be mixed at a temperature higher than 18°C.

ATTENTION: The mixing of the components has to be effected very thoroughly, especially on the walls and bottom of the pail until the mixture becomes fully homogeneous.

Casting / Filling

Pour COLTECH R 350 resin into the mould.

RECOMMENDATION: Use suitable vacuum apparatus to remove entrapped air bubbles.

ATTENTION: Please ensure consumption within the Pot Life.
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Packaging

Pails should be stored in dry and cool rooms for up to 9 months. Protect the material against moisture and direct sunlight. Storage temperature: 5^o-30^oC. Products should remain in their original, unopened containers, bearing the manufacturers name, product designation, batch number and application precaution labels.

Safety measures

Please study the Material Safety Data Sheet. **PROFESSIONAL USE ONLY**

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