

COLTCAST HEAVY DUTY

TECHNICAL DATA SHEET
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Rigid Cable-End Encapsulation / Potting Resin, Low Viscosity Polyurethane based

Product description

COLTCAST HEAVY DUTY is a **rigid**, two component, solvent free, low viscosity, temperature resistant, impact resistant, electroinsulating Polyurethane Resin used mainly for of **Cable-End Encapsulation and Potting**.

It provides water & humidity resistance, temperature & mechanical durability, chemical resistance properties with minimum shrinkage.

Cures by reaction (cross linking) of the two components at room temperature.

Uses

The COLTCAST HEAVY DUTY is a low viscosity rigid, temperature resistant Polyurethane electro-insulating resin for:

- Cable-End encapsulation up to 1kV

Advantages

- Solvent free
- Low Viscosity
- Pot life designed for quick curing and easy application
- Cold curing
- Good adhesion to cables, plastics and metal
- Excellent hydrolytic stability
- Low exothermic reaction temperature
- Minimum shrinkage
- High impact strength
- Chemical and hydrocarbon resistant
- Temperature resistant

Consumption

1,1 kg / liter

Colors

The COLTCAST HEAVY DUTY is supplied in Black. Other colors available on request.

Technical Data *

PROPERTY	RESULTS	TEST METHOD
Composition	Polyurethane Resin + Hardener. Solvent free.	
Mixing Ratio	A:B = 1:1 by volume	
Hardness (Shore D Scale)	40	ASTM D 2240
Density Component A (Resin)	1,05 g/cm ³	ASTM D1475 - DIN 53217-2
Density Component B (Hardener)	1,22 g/cm ³	ASTM D1475 - DIN 53217-2
Density (mixed system)	1,14 g/cm ³	ASTM D1475 - DIN 53217-2
Viscosity (mixed system)	800 Mpas*sec ⁻¹	EN ISO 2555
Tensile Strength	15 N/mm ²	ASTM D412
Elongation at break	50%	ASTM D412
Solids Content	100 %	CALCULATED
Water absorption	<0.5%	ISO 62 Method 1:2008
Temperature strength	110°C (Fully cured)	IN HOUSE LAB
Low Temperature Brittleness	-20° C (Fully cured)	IN HOUSE LAB
Thermal capacity Cp	1,43 °C Jg ⁻¹ °C ⁻¹	ISO 11357-4:2021
DSC Delta Cp	0,267 °C Jg ⁻¹ °C ⁻¹	ISO 11357-4:2021
Glass transition Mid-Point ISO	68,19 °C	ISO 11357-2:2020
Electric strength	18,2 kV/mm	IEC 60243-1:2013
tan δ (dielectric dissipation factor)	0,0149	ASTM D150:2011
ε _r (relative permittivity)	2,95	ASTM D150:2011
Loss tangent	0,0442	ASTM D150:2011
Insulating resistance at 23°C	4,91E+13 Ω	IEC 60243-1:2013
Insulating resistance at 70°C	6,46E+12 Ω	IEC 60243-1:2013
Pot Life *	2-45 min	Conditions:20°C,50%RH
Tack Free Time *	1-5 hours	
Initial Curing Time	24 hours	
Final Curing time	7 days	

* Pot Life and Tack free times can be adjusted according production requirements with the addition of Catalyst (accelerator).

Chemical Properties

Water	+	Hydrochloric acid 5%	+
Salt Sea water	+	Domestic Detergents	+
Sodium hydroxide 5%	+	DMSO, NMP	-
Potassium hydroxide 5%	+	Xylene	±
{+ stable, - unstable, ± stable for a short period.}			

Application
Surface Preparation

Before adhering make sure that all surfaces to be used are free of any trace of moisture (Maximum surface moisture content should not exceed 4%). Also make sure that the surface is not contaminated with oils, grease, dust, lubricants, release agents and other impurities that could prevent the adhesion.

Manual Mixing & Application

COLTCAST HEAVY DUTY is supplied in a dual-chamber pouch, in the proper mixing ratio. The resin (A component) and the hardener (B component) are mixed by removing the clip and moving the content inside the pouch, for 2-4 minutes, until the content becomes homogenous. The clip should be removed gently and it is suggested to be used to move the content of the pouch from the corners to the middle. After thoroughly mixing, the corner of the pouch should be cut and the package can be used as a simple dispenser.

ATTENTION: The mixing of the components has to be performed very thoroughly, especially on the corners of the pouch until the mixture becomes fully homogeneous and streak free. Please ensure consumption within the Pot Life. Pouches should be kept hermetically sealed at all times when not in use to prevent the ingress of moisture. Never use if the viscosity of the adhesive/resin is starting to rise as this is a sign that the end of the Pot Life is reached and the resin should not be used any more.

WARNING: Incomplete mixing or use of the wrong mix ratio will result in erratic or partial curing. Pouches should be kept sealed at all times when not in use to prevent the ingress of moisture. If moisture ingress, the resin mixture will create foam while curing. Pouches should be kept stored at a Temperature between 10-30°C. When storing under very cold conditions, the hardener may crystallize. If this occurs, simply warm (40°C) the pouch gently until all crystals have re-melted.

Apply COLTCAST HEAVY DUTY resin by manual pouring to the cable-end connector / cable box to be potted.

RECOMMENDATION: Before use or change in surface to be adhered make an adhesion test to make sure that adhesion is optional.

Packaging

Pouches should be stored in dry and cool rooms for up to 12 months. Protect the material against moisture and direct sunlight. Storage temperature: 10^o-30^oC. Products should remain in their original, unopened containers, bearing the manufacturers name, product designation, batch number and application precaution labels.

Safety measures

Please study the Material Safety Data Sheet. **PROFESSIONAL USE ONLY**

Our technical advice for use, whether verbal, written or in tests, is given in good faith and reflect the current level of knowledge and experience with our products. When using our products, a detailed object-related and qualified inspection is required in each individual case in order to determine whether the product and/or application technology in question meets the specific requirements and purposes. We are liable only for our products being free from faults; correct application of our products therefore falls entirely within user's scope of liability and responsibility. Our aggregate liability in damages or otherwise shall in no event exceed the amount, if any, received by us with respect to the relevant products. We will, of course, provide products of consistent quality within the scope of our General Conditions of Sale and Delivery. Users are responsible for complying with local legislation and for obtaining any required approvals or authorizations. Values in this technical data sheet are given as examples and may not be regarded as specifications. For product specifications contact our R+D department. The new edition of the technical data sheet supersedes the previous technical information and renders it invalid. It is therefore necessary that you always have to hand the current code of practice.